

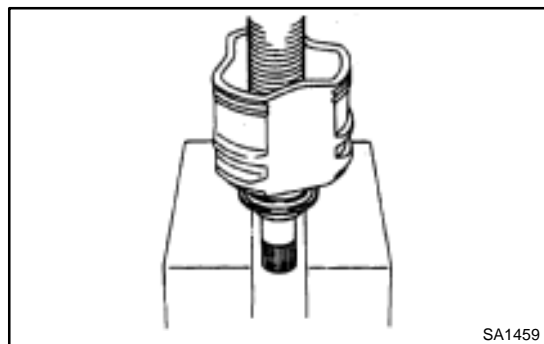
## REASSEMBLY

### 1. w/o ABS:

#### INSTALL NO.2 DUST DEFLECTOR

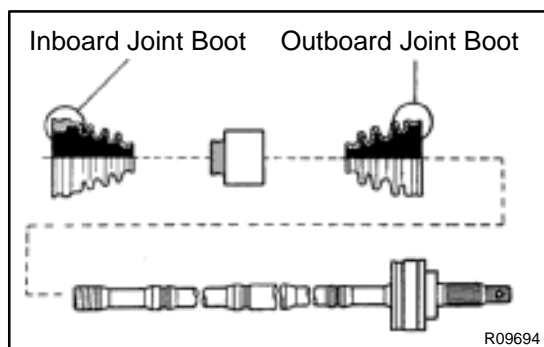
Using SST and a press, install a new No.2 dust deflector.

SST 09309-36010, 09316-20011



### 2. INSTALL DUST COVER

Using a press, install a new dust cover to the inboard joint tulip.



### 3. TEMPORARILY INSTALL BOOTS, CLAMPS AND DAMPER (RH DRIVE SHAFT)

#### HINT:

Before installing the boots (and damper), wrap the spline of the outboard joint shaft with vinyl tape to prevent them from being damaged.

- Temporarily install a new outboard joint boot.
- RH drive shaft:  
Temporarily install the damper.
- Temporarily install a new inboard joint boot.

### 4. INSTALL TRIPOD

- Place the beveled side of the tripod axial spline toward the outboard joint.
- Align the matchmarks as they were placed before disassembly
- Using a brass bar and hammer, tap in the tripod to the drive shaft.

#### NOTICE:

**Do not tap the roller.**

- Using a snap ring expander, install a new snap ring.

### 5. INSTALL BOOT TO OUTBOARD JOINT

Before assembling the boot, pack the outboard joint and boot with grease in the boot kit.

**Grease capacity: (Color = Black)**

**100 – 110 g (3.5 – 3.9 oz.)**

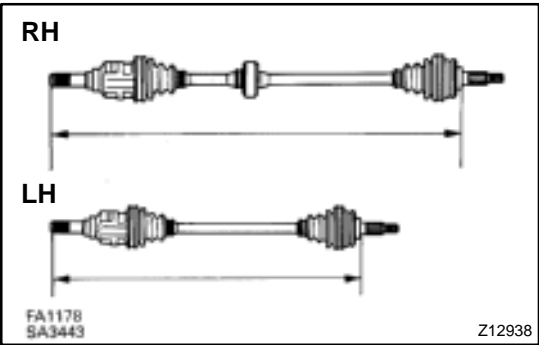
### 6. INSTALL INBOARD JOINT TO FRONT DRIVE SHAFT

- Pack the inboard joint and boot with grease in the boot kit.

**Grease capacity: (Color = Yellow ocher)**

**140 – 150 g (4.9 – 5.3 oz.)**

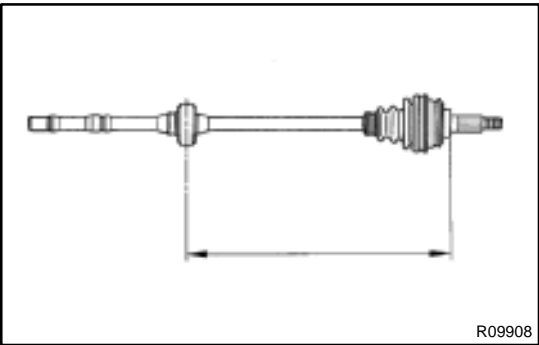
- (b) Align the matchmarks as they were placed before disassembly
- (c) Install the inboard joint tulip to the drive shaft.
- (d) Temporarily install the boot to the inboard joint tulip.
- 7. ASSEMBLE BOOT CLAMPS TO BOTH BOOTS**
- (a) Make sure the 2 boots are on the shaft groove.



- (b) Make sure that the 2 boots are not stretched or contracted when the drive shaft is at standard length.
- Standard length**

RH	784.4 ± 5.0 mm (30.882 ± 0.197 in.)
LH	554.1 ± 5.0 mm (21.815 ± 0.197 in.)

- (c) Place the 4 new boot clamps to the boots.
- (d) Bend the band, and lock it with a screwdriver.



- 8. RH DRIVE SHAFT:**
- ASSEMBLE DYNAMIC DAMPER CLAMP**
- (a) Be sure the damper is on the shaft groove.
- (b) Set the distance, as shown in the illustration.
- Distance: 415.6 ± 5.0 mm (16.362 ± 0.197 in.)**
- (c) Place a new damper clamp to the damper.
- (d) Bend the band and lock it in the same procedure for the boot clamp assembly.
- 9. CHECK DRIVE SHAFT (See page SA-20)**